

PRODUCT DATASHEET

1. TECHNICAL DATA

ITEM CODE	SIZE	WEIGHT	HEIGHT	LENGTH	DEPTH	CAPACITY
9V3818	6 cups	1.35 g	20,5 cm	13 cm	12 cm	40cl

MATERIAL	<p><u>Stainless steel</u> (boiler, funnel, thread), in according to the technical standard of UNI EN 10088-1 and UNI EN 10088-3 (classification of stainless steel and technical specifications), DM 21-3-1973 (legislation concerning materials and articles in contact with foodstuffs)</p>
	<p><u>Plastic material</u> (knob)</p> <p>The plastic materials used are conform to the standards DM 21-3-1973 (legislation concerning materials and articles in contact with foodstuffs)</p>
	<p><u>Aluminum</u> suitable food contact (disk filter)</p> <p>The chemical composition of aluminum and aluminum alloys used are conform to the standards UNI EN 601/602 (Aluminum and aluminum alloys suitable food contact)</p>
	<p><u>Silicone material</u> (Gasket)</p> <p>The silicon gasket used are conform to the standards DM 21-3-1973 (legislation concerning materials and articles in contact with foodstuffs)</p>
	<p><u>Porcelain</u>: lid and upper part</p>

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2. DESCRIPTION OF THE APPLIANCE

The appliance is composed of the following components (Table 1).

Pitcher lid	Material: <u>Porcelain</u>
Knob	Material: <u>plastic</u> with <u>stainless steel</u> screw. The knob does not get in touch with coffee.
Upper part and handle	Material: Porcelain
Boiler	Material: <u>Stainless steel</u> AISI 430
Disk filter	Material: <u>Aluminum</u> suitable food contact.
Gasket	Silicone Gasket
Safety valve	<p>Opening pressure of safety valve: 2÷3,5 Bar (in according to UNI EN 13248:2004 - Cookware - Coffee makers for domestic use with an independent heat source -. Definitions, requirements and test methods)</p> <p>Control parameter of safety valve (in according to UNI EN 2859/1):</p> <ul style="list-style-type: none"> - Type of sampling: attributes control - Sampling plan: Simple sampling - Sample units: safety valve - AQL Level: 0
Funnel filter	<p>Material: <u>Stainless steel</u> AISI 430</p> <p>Dimensional control: conformity of the distance bottom/funnel in accordance with norm UNI EN 13248;2004 (§4.2.6) “Cookware. Coffee makers for domestic use with an independent heat source. Definitions, requirements and test methods”. Acceptance criterion: minimum distance allowed 2 mm</p>

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